

**PART NUMBER** 

# PFR68-107

DESCRIPTION

### REAR CONTROL ARM OUTER BUSH

#### **INSTALLATION GUIDE**

## **Contents (parts per pack):**

2 x PFR68-107 Polyurethane bushes 2 x Stainless Steel Sleeves

2 x Large ID Washers 2 x Small ID Washers

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.
- -All fasteners must be tensioned to manufacturer's torque settings.

## **Fitting Instructions:**

1. Remove the original bush from its outer shell.

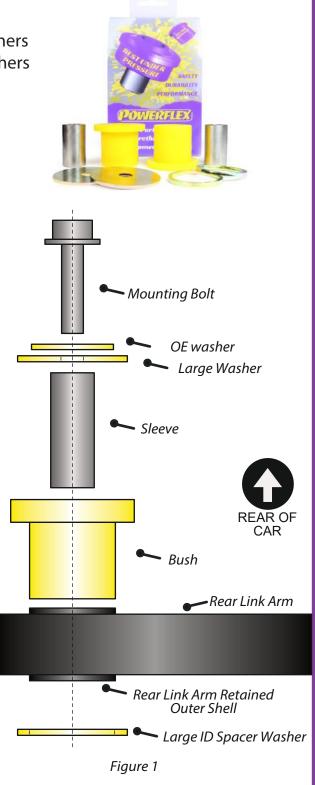
This can be done by cutting out the bush or burning it. If burning, please ensure it is done in a controlled manner and well-ventilated area.

Please **DO NOT** remove the outer shell from the arm as our bush requires this for the installation.

- 2. Clean any dirt and corrosion from the outer shell and remove any sharp edges or burrs with a rounded file.
- 3. Insert the polyurethane bush into the arm with the flange facing the rear of the vehicle as shown in Fig 1.
- 4. Apply some of the supplied grease to the bore of the bush and insert the stainless steel sleeve.
- 5. Place the supplied spacer ring on the end of the bush so that it sits between the bush shell and rear beam.
- 6. Fit the supplied large washer and the OE retaining washer to the bolt and refit the arm to the vehicle.
- 7.Tension all hardware to the manufacturer's recommended torque settings.







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